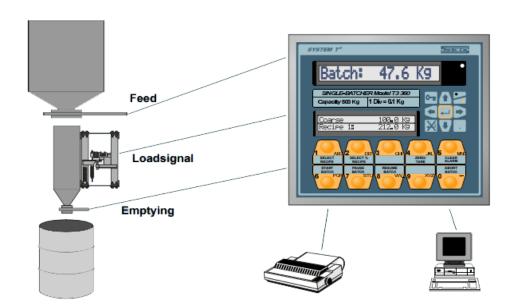


System T3 - Model 360

Advanced single component batch weigher

SEG Model T3 360 is a complete weighing controller with integrated functions for batching a single ingredient into a weighing hopper. A 19 button key pad allows the operator to communicate with the system via a user friendly menu system.



Advantages

- Semi automatic set-up
- Easy to use labelled keypad
- Display shows recipe and batch ingredient by name
- Ingredient and Recipe statistics recorded
- Stand alone or remote operation
- Selectable languages

Applications

- Net or Gross Batch weigher
- Advanced bag filling

Features

- Up to 32 recipes / ingredients
- Modular and Industrial Design
- Programmable control logic
- Adaptable inputs and outputs
- Test Certificate according to

EN45501:1992

OIML R76 (1992) 4000 scale divisions

Full CE approval as weighing instrument according to

EN 45501

EN 55022 Class B (EMC)



Technical specifications

Key functions

Key Function

1 Select recipe Selects recipe / material no., batch weight

2 Select % recipe / material no., batch weight to be ordered by % of nor-

mal value.

4 Zero/ Tare Zeros out display (only when system is awaiting start.)

5 Clear alarm
Resets an alarm indication
6 Start batch
Starts a weighing sequence
7 Pause batch
Resumes the system temporarily
8 Resume batch
Resumes the system after a pause

O Abort batch Aborts batch after a pause command, and returns the system tot he

ready to start or emptying cycle.

Display reading

Upper display Current mode and current material weight / current batch weight,

unit, and stability indicator.

Lower display ROW 1: Batch status, Alarm information

ROW 2: Operator communication

Outputs including

Material control- Feed, coarse feed or fine feed of each material

Emptying- By weight or time

Status signals- Ready to start. Ready to empty, and 3 selectable level limit settings

Alarms- Out of material etc.

Inputs including

Start batch • Pause

Start emptying • Resume

Abort

Options

Serial Ports- RS232X, RS485, 20mA Current Loop

I/O --8 8 inputs 24 Vac/dc or 115/230 Vac

I/O -U8 8 inputs Closing contact Max. 10A 250Vac

I/O - 4/8 4 inputs and 8 oputputs Ratings as above

Additional

0/4 - 20 mA current output relative gross weight or feeder control.